

5-Product  
Jeans

Product Specification Coversheet

|                    |                                                       |               |                   |  |  |
|--------------------|-------------------------------------------------------|---------------|-------------------|--|--|
| Style #:           | CAS454                                                | Last Updated: | 24-Feb-25         |  |  |
| Style Name:        | The Essential Jeans                                   | Date Created: | 24-Feb-25         |  |  |
| Description:       | Basic and universal 5-Pocket Jeans built for everyone | Developer:    | Casey Jump        |  |  |
| Category:          | Women's                                               | PLM:          | CSU               |  |  |
| Size Range:        | S-M-L-XL                                              | Fit Block:    | Straight-Leq Pant |  |  |
| Season:            | Autumn/Winter 2025                                    | Status:       | New               |  |  |
| Year:              | 2025                                                  |               |                   |  |  |
| Vendor:            | Pacsun                                                |               |                   |  |  |
| Country of Origin: | Bangladesh                                            |               |                   |  |  |

|                        | Status of Garment |       |                |        |                        |
|------------------------|-------------------|-------|----------------|--------|------------------------|
|                        | Author            | Proto | Date Evaluated | Status | Instructions to Vendor |
| Approval 1st Proto     |                   |       |                |        |                        |
| Approval 2nd Proto     |                   |       |                |        |                        |
| Approval 3 (if needed) |                   |       |                |        |                        |
| Salesman Sample        |                   |       |                |        |                        |
| Jump Sizes             |                   |       |                |        |                        |
| Size Run               |                   |       |                |        |                        |
| Pre-Production         |                   |       |                |        |                        |
| TOP Samples            |                   |       |                |        |                        |

| Status of Trims |      |                |        |                        |
|-----------------|------|----------------|--------|------------------------|
| Author          | Trim | Date Evaluated | Status | Instructions to Vendor |

5-Product Jeans

Colorways

Casey Jump

Date Created  
24-Feb-25

|                    |                                                       |               |                          |                                                       |               |              |             |
|--------------------|-------------------------------------------------------|---------------|--------------------------|-------------------------------------------------------|---------------|--------------|-------------|
| Style #:           | CAS454                                                | Color Layout  | A                        | B                                                     | C             | E            | F           |
| Style Name:        | The Essential Jeans                                   | Colorway Name | Front<br>Back<br>Pockets | Belt Loops<br>Belt, Coin pocket<br>Back, Patch Pocket | Pocket Lining | Topstitching | Zipper Tape |
| Description:       | Basic and universal 5-Pocket Jeans built for everyone |               |                          |                                                       |               |              |             |
| Category:          | Women's                                               |               |                          |                                                       |               |              |             |
| Size Range:        | S-M-L-XL                                              | Grey          | Grey                     | Grey                                                  | White         | DTM          | DTM         |
| Season:            | Autumn/Winter 2025                                    | Desert Sand   | Desert Sand              | Desert Sand                                           | White         | DTM          | DTM         |
| Year:              | 2025                                                  | Brown Swirls  | Brown Swirls             | Brown Swirls                                          | White         | DTM          | DTM         |
| Vendor:            | Pacsun                                                |               |                          |                                                       |               |              |             |
| Country of Origin: | Bangladesh                                            |               |                          |                                                       |               |              |             |



|               |           |
|---------------|-----------|
| Revision Date | Revisions |
|               |           |
|               |           |
|               |           |
|               |           |

5-Product Jeans

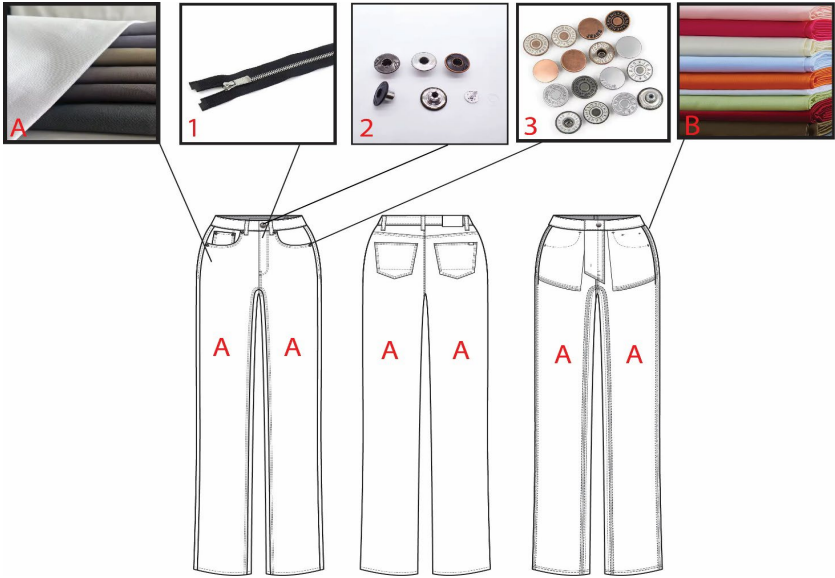
Casey Jump

Style Specs

Date Created

24-Jan-17

|                    |                                   |             |                                                                                                         |                                                   |
|--------------------|-----------------------------------|-------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------|
| Style #:           | CAS454                            | Fabric Code | Fabric Details                                                                                          | Use/location                                      |
| Style Name:        | The Essential Jeans               | A           | Cotton Twill, #C-L2; 100% cotton; 235+/- 5 gm/m2;60" piece dyed, wind-resistant                         | Everywhere except for pocket bag                  |
| Description:       | Basic and universal 5-Pocket Jean | B           | Cotton Poplin, #TBD; 100% polyester; 115 gm/m2; 58" plain dyed, waterproof, flame retardant, flourecent | Pocket bag                                        |
| Category:          | Women's                           |             |                                                                                                         |                                                   |
| Size Range:        | S-M-L-XL                          |             |                                                                                                         |                                                   |
| Season:            | Autumn/Winter 2025                | Trims       | Trim Details                                                                                            | Location                                          |
| Year:              | 2025                              | 1           | Shenzhen Zipper #5; Metal teeth, product OEM/ODM; Silver                                                | CF Zipper                                         |
| Vendor:            | Pacsun                            | 2           | Dongguan Jeirui; Metal, 3/4"; product #JR7082; Silver                                                   | CF Belt                                           |
| Country of Origin: | Bangladesh                        | 3           | GuangZhou Konshou; Metal, 3/8"; product #JBb-23-0510-3; Silver                                          | Each Side of the Front Hand Pockets, Coin Pockets |
|                    |                                   | 4           |                                                                                                         |                                                   |

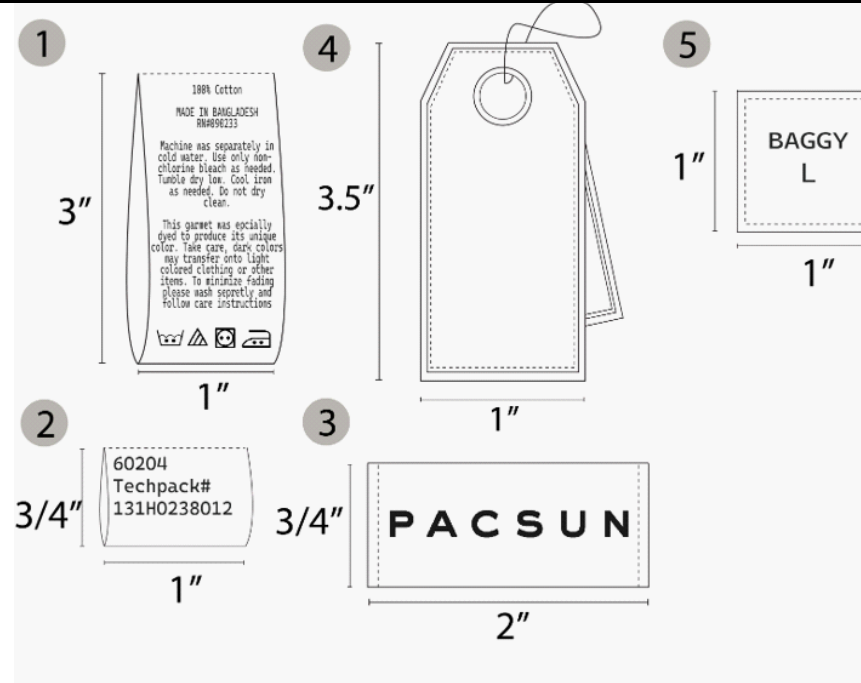


## 5-Product Jeans

Casey Jump

## Style Specs - Hangags/Labels

|                           |                                          |                              |                       |                                                                                                                                                       |
|---------------------------|------------------------------------------|------------------------------|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Style #:</b>           | CAS454                                   | <b>Label Code</b>            | <b>Labels/Hantags</b> | <b>Labels/Hantags Placement</b>                                                                                                                       |
| <b>Style Name:</b>        | The Essential Jeans                      | 1                            | Care Label            | CF inside on the left side of the garment                                                                                                             |
| <b>Description:</b>       | Basic and universal 5-Pocket Jeans built | 2                            | Vendor Label          | Underneath the care label (CF inside on left side of garment)                                                                                         |
| <b>Category:</b>          | Women's                                  | 3                            | Brand Label (inside)  | CB inside of the belt                                                                                                                                 |
| <b>Size Range:</b>        | S-M-L-XL                                 | 4                            | Hangtag (2)           | Front second belt loop on the left of the wearer                                                                                                      |
| <b>Season:</b>            | Autumn/Winter 2025                       | 5                            | Size Label            | CB inside on right side of the garment                                                                                                                |
| <b>Year:</b>              | 2025                                     | <b>Shrinkage Std</b>         |                       | 2% Width x 5% Length                                                                                                                                  |
| <b>Vendor:</b>            | Pacsun                                   | <b>Carton Quantity</b>       |                       | Please advise                                                                                                                                         |
| <b>Country of Origin:</b> | Bangladesh                               | <b>Carton Size</b>           |                       | Please advise based on quantity                                                                                                                       |
|                           |                                          | <b>Packing Method</b>        |                       | Placed on Hanger; Individually Pollybagged                                                                                                            |
|                           |                                          | <b>Instructions on Label</b> |                       | Made in Bangladesh; Body: 100% cotton, Lining 100% cotton,, Machine wash cold with like colors, tumble dry low, do not bleach, do not iron decoration |



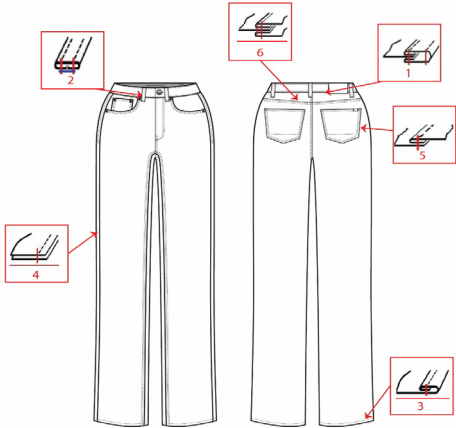
5-Product Jeans

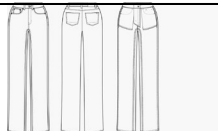
Casey Jump

Stitches and Seams

Date Created  
24-Jan-17

| Style #:           | CAS454                            | # | Stitch Number<br>(ISO 4915<br>number) | Seam Number<br>(ISO 4916<br>number) | Seam<br>Allowance in<br>Inches | SPI | Thread<br>Type | Pressure<br>Setting<br>(Seam<br>Tape) | Heat<br>Setting<br>(Seam<br>Tape) | Adhesive<br>Time<br>(Seam<br>Tape) | Tape<br>Width | Tape<br>Thickness | Application Location                     |
|--------------------|-----------------------------------|---|---------------------------------------|-------------------------------------|--------------------------------|-----|----------------|---------------------------------------|-----------------------------------|------------------------------------|---------------|-------------------|------------------------------------------|
| Style Name:        | The Essential Jeans               | 1 | 3.05.01                               | BSc Bound Seam                      | .5"                            | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Waistband                                |
| Description:       | Basic and universal 5-Pocket Jean | 2 | N/A                                   | Elfb                                | .25"                           | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Belt Loops                               |
| Category:          | Women's                           | 3 | 6.03.01                               | Elfb                                | .5"                            | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Pant Leg used to hem bottom              |
| Size Range:        | S-M-L-XL                          | 4 | 1.01                                  | SSa                                 | .5"                            | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Pant Leg used to sew both sides together |
| Season:            | Autumn/Winter 2025                | 5 | 5.31.01                               | LSd                                 | .5"                            | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Pocket                                   |
| Year:              | 2025                              | 6 | 2.42.04                               | SSq                                 | .5"                            | N/A | N/A            | N/A                                   | N/A                               | N/A                                | N/A           | N/A               | Back Yoke                                |
| Vendor:            | Pacsun                            |   |                                       |                                     |                                |     |                |                                       |                                   |                                    |               |                   |                                          |
| Country of Origin: | Bangladesh                        |   |                                       |                                     |                                |     |                |                                       |                                   |                                    |               |                   |                                          |



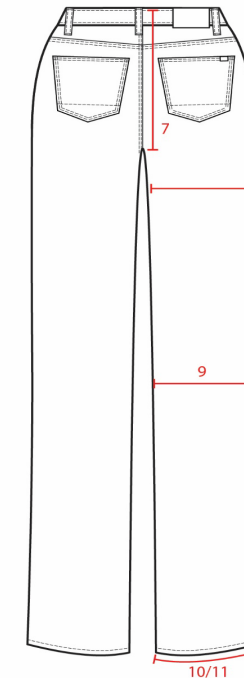
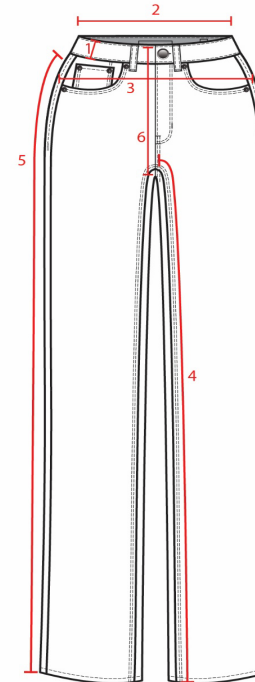
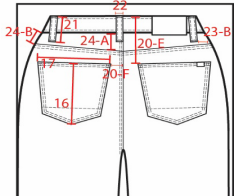
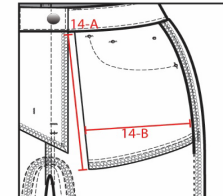
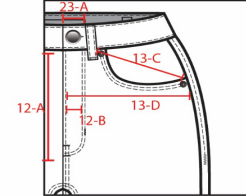
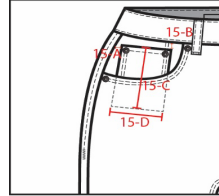
| 5-Product Jeans      |                                                       | Bill of Materials                                                                                 |  |                                                              |  |                                                      |                            |               |             |            | Costing                                                                                                                 |                    |                     |                    |  |                    |       |                  |                 |              |        |
|----------------------|-------------------------------------------------------|---------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------|--|------------------------------------------------------|----------------------------|---------------|-------------|------------|-------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------|--------------------|--|--------------------|-------|------------------|-----------------|--------------|--------|
| Style #:             | CAS454                                                |                |  |                                                              |  |                                                      |                            |               |             |            | Marketing & Management (12-15%): \$2.63<br>Profit + Overhead (OH): \$10.65<br>Wholesale Price: \$43.86<br>MSRP: \$87.73 |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Style Name:          | The Essential Jeans                                   |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Description:         | Basic and universal 5-Pocket Jeans built for everyone |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Category:            | Women's                                               |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Size Range:          | S-M-L-XL                                              |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Season:              | Autumn/Winter 2025                                    |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Year:                | 2025                                                  |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Vendor:              | Pacsun                                                |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| Country of Origin:   | Bangladesh                                            |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  |                 |              |        |
| FABRICS (ROLL GOODS) |                                                       | GARMENT COLORWAY                                                                                  |  |                                                              |  |                                                      | Black & Gray Novelty - 010 |               | White - 100 |            | Gray Twill Novelty - 079                                                                                                |                    |                     |                    |  |                    |       |                  |                 |              |        |
| FABRIC CODE          |                                                       | DESCRIPTION                                                                                       |  | USE/LOCATION                                                 |  | VENDOR                                               |                            | WIDTH/ MARKER |             | SIZE USAGE |                                                                                                                         | Grey               |                     | Desert Sand        |  | Brown Swirl        |       | %ALLOW, SZ & WST | USAGE YARDS     | COST \$/Yard | EXTEN. |
| A                    |                                                       | Cotton Twill, #C-L2; 100% cotton; 235+/- 5 gm/m2 60" piece dyed, wind-resistant                   |  | Use everywhere except for pocket bag                         |  | Hebei Zhuanbujiang Textile Technology Co., Ltd.      |                            | 60"           |             | 2.250      |                                                                                                                         | Grey               |                     | Desert Sand        |  | Brown Swirl        |       | 8%               | 2.430           | 1.810        | 4.398  |
| B                    |                                                       | Cotton Poplin, #TBD; 100% polyester; 115 gm/m2; 58" plain dyed, waterproof, flame retardant, flou |  | Pocket bag                                                   |  | Dezhou Yingxiang Textile Co., Ltd                    |                            | 58"           |             | 0.250      |                                                                                                                         | White              |                     | White              |  | White              |       | 8%               | 0.270           | 1.090        | 0.294  |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  | TOTAL FABRIC    |              | 4.693  |
| TRIM CODE            |                                                       | DESCRIPTION                                                                                       |  | USE/LOCATION                                                 |  | VENDOR                                               |                            | SIZE          |             | QTY        |                                                                                                                         |                    |                     |                    |  |                    |       | %ALLOW           | QTY             | COST \$/item |        |
| 1                    |                                                       | Shenzhen Zipper #S; Metal teeth, product OEM/ODM; Silver                                          |  | CF Zipper                                                    |  | Shenzhen Ruihefeng Zipper Co., Ltd.                  |                            | #5            |             | 1.00       |                                                                                                                         | DTM                |                     | DTM                |  | DTM                |       | 5.00%            | 1.05            | 0.60         | 0.63   |
| 2                    |                                                       | Dongguan Jerui; Metal, 3/4"; product #JR7082; Silver                                              |  | CF Belt                                                      |  | Dongguan Jierui Apparel Co., Ltd.                    |                            | 3/4           |             | 1.00       |                                                                                                                         | Silver             |                     | Silver             |  | Silver             |       | 5.00%            | 1.05            | 0.05         | 0.05   |
| 3                    |                                                       | GuangZhou Konshou; Metal, 3/8"; product #JBB-23-0510-3; Silver                                    |  | Each Side of the Front Hand Pockets, Coin Pockets            |  | Guangzhou Kunshuo International Trade Co., Ltd       |                            | 3/8           |             | 2.00       |                                                                                                                         | Silver             |                     | Silver             |  | Silver             |       | 5.00%            | 2.10            | 0.06         | 0.13   |
| 4                    |                                                       | Thread                                                                                            |  | Everywhere                                                   |  | Guangzhou Weirui Textile Thread Industry Co., Ltd.   |                            | 20/3          |             | 1.00       |                                                                                                                         | DTM                |                     | DTM                |  | DTM                |       | 5.00%            | 1.05            | 0.66         | 0.69   |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  | TOTAL TRIMS     |              | 1.50   |
| LABEL CODE           |                                                       | DESCRIPTION                                                                                       |  | USE/LOCATION                                                 |  | VENDOR                                               |                            | SIZE          |             | QTY        |                                                                                                                         |                    |                     |                    |  |                    |       | %ALLOW           | QTY             | COST \$/item |        |
| 1                    |                                                       | Care Label                                                                                        |  | CF inside on the left side of the garment                    |  | Guangzhou Yita Garment Accessories Co., Ltd          |                            | 1"x3"         |             | 1.00       |                                                                                                                         | White              |                     | White              |  | White              |       | 5.00%            | 1.05            | 0.07         | 0.07   |
| 2                    |                                                       | Vendor Label                                                                                      |  | Underneath the care label (CF inside on left side of garment |  | Guangzhou Yita Garment Accessories Co., Ltd          |                            | 1"x1"         |             | 1.00       |                                                                                                                         | White              |                     | White              |  | White              |       | 5.00%            | 1.05            | 0.07         | 0.07   |
| 3                    |                                                       | Brand Label (inside)                                                                              |  | CB inside of the belt                                        |  | Guangzhou Yita Garment Accessories Co., Ltd          |                            | 2"x3/4"       |             | 1.00       |                                                                                                                         | "Company" standard |                     | "Company" standard |  | "Company" standard |       | 5.00%            | 1.05            | 0.07         | 0.07   |
| 4                    |                                                       | Hangtag (2)                                                                                       |  | Front second belt loop on the left of the wearer             |  | Guangzhou Yifangmingye Garment Accessories Co., Ltd. |                            | 3(1/2)"x1"    |             | 2.00       |                                                                                                                         | "Company" standard |                     | "Company" standard |  | "Company" standard |       | 5.00%            | 2.10            | 0.08         | 0.17   |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    |                     |                    |  |                    |       |                  | TOTAL PACKAGING |              | 0.39   |
| NOTES:               |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | TOTAL MATERIALS     |                    |  |                    | 6.58  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | SURCHARGES, FABRICS |                    |  |                    | 0.00  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | CHARGES, TRIMS      |                    |  |                    | 0.00  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | SPECIAL TREATMENT   |                    |  |                    | 0.00  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | LABOR               |                    |  |                    | 6.58  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | DUTY                |                    |  |                    | 0.00  |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | FREIGHT             |                    |  |                    | 20.88 |                  |                 |              |        |
|                      |                                                       |                                                                                                   |  |                                                              |  |                                                      |                            |               |             |            |                                                                                                                         |                    | F O B               |                    |  |                    | 34.04 |                  |                 |              |        |

## 5-Product Jeans

**Style #:** CAS454  
**Style Name:** The Essential Jeans  
**Description:** Basic and universal 5-Pocket Jeans built for everyone  
**Category:** Women's  
**Size Range:** S-M-L-XL  
**Season:** Autumn/Winter 2025  
**Year:** 2025  
**Vendor:** Pacsun  
**Country of Origin:** Bangladesh

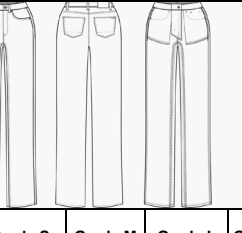
| Code         | Point of Measure                        | TOL +/- | SPEC    |
|--------------|-----------------------------------------|---------|---------|
| <b>Jeans</b> |                                         |         |         |
| 1            | Waistband Depth                         | (1/8)   | 1 1/2   |
| 2            | Waistband Width                         | (1/2)   | 34      |
| 3            | Hip/Seat (3 1/4" fm waistband)          | (1/2)   | 38      |
| 4            | Inseam (fm crotch point)                | (3/8)   | 30      |
| 5            | Outseam (below waistband)               | (3/8)   | 39 1/2  |
| 6            | Front Rise (waistband to crotch)        | (3/8)   | 12      |
| 7            | Back Rise (waistband to crotch)         | (3/8)   | 15      |
| 8            | Thigh Width (1" fm crotch)              | (1/4)   | 23 1/2  |
| 9            | Knee Width (12" fm crotch)              | (1/4)   | 18      |
| 10           | Leg Opening Width                       | (1/4)   | 18      |
| 11           | Bottom Hem Width                        | (1/8)   | 18      |
| 12           | Zipper Placket                          |         |         |
|              | A. Length                               | (1/4)   | 5 1/2   |
|              | B. Width                                | (1/8)   | 1 3/4   |
| 13           | Front Inset Pocket Opening              |         |         |
|              | C. Waistband in Pocket at Outseam       | (1/8)   | 5       |
|              | D. CF to Pocket at Outseam              | (1/8)   | 9       |
| 14           | Front Inset Pocket Bag                  |         |         |
|              | A. Length (Below waistband to edge)     | (1/8)   | 10      |
|              | B. Width (@ widest point)               | (1/8)   | 6 (3/4) |
| 15           | Coin Pocket                             |         |         |
|              | A. Below Waistband to Pocket (@ center) | (1/8)   | 3/4     |
|              | B. Outseam to Pocket (@ top)            | (1/8)   | (1/2)   |
|              | C. Depth (@ center)                     | (1/8)   | 3 3/4   |
|              | D. Width (@ top)                        | (1/8)   | 3 1/4   |
|              | E. Pocket Flap Height (@ center)        | (1/8)   |         |
|              | F. Pocket Flap Width (@ top)            | (1/8)   |         |
| 16           | Back Patch Pocket Height (@ center)     | (1/8)   | 6 1/2   |
| 17           | Back Patch Pocket Width (@ top)         | (1/8)   | 6 3/4   |
| 18           | Back Pocket Flap Height (@ center)      | (1/8)   |         |
| 19           | Back Pocket Flap Width (@ top)          | (1/8)   |         |
| 20           | Back Patch Pocket Placement             |         |         |
|              | E. Waistband to Pocket (by CB)          | (1/8)   | 5       |
|              | F. CB to Pocket (@ top)                 | (1/8)   | 2       |
| 21           | Belt Loop Length                        | (1/8)   | 2 1/2   |
| 22           | Belt Loop Width                         | (1/8)   | (1/2)   |
| 23           | Belt Loop Placement                     |         |         |
|              | A. From CF                              | (1/8)   | 3 3/4   |
|              | B. From Outseam (on back)               | (1/8)   | (3/4)   |
| 24           | Back Yoke Depth                         |         |         |
|              | A. @ CB (below waistband)               | (1/8)   | 2 1/2   |
|              | B. @ Outseam                            | (1/8)   | 1       |
|              |                                         |         |         |
|              |                                         |         |         |
|              |                                         |         |         |
|              |                                         |         |         |

## Point of Measurement



## 5-Product Jeans

## Graded Specs

|                    |                                                       |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
|--------------------|-------------------------------------------------------|-----------|--------|-----------|--------|-------------------------------------------------------------------------------------|--------|--------|--------|---------|---------|---------|----------|-----------|-----------|-----------|--|
| Style #:           | CAS454                                                | Spec Date |        | 24-Feb-25 |        |  |        |        |        |         |         |         |          |           |           |           |  |
| Style Name:        | The Essential Jeans                                   |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Description:       | Basic and universal 5-Pocket Jeans built for everyone |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Category:          | Women's                                               |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Size Range:        | S-M-L-XL                                              |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Season:            | Autumn/Winter 2025                                    |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Year:              | 2025                                                  |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Vendor:            | Pacsun                                                |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Country of Origin: | Bangladesh                                            |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| Code               | Point of Measure                                      | TOL. +/-  | S      | M         | L      | XL                                                                                  | 2XL    | 3XL    | 4XL    | Grade S | Grade M | Grade L | Grade XL | Grade 2XL | Grade 3XL | Grade 4XL |  |
| 1                  | Waistband Depth                                       | (1/8)     | 1 1/2  | 1 1/2     | 1 1/2  | 1 1/2                                                                               | 1 1/2  | 1 1/2  | 1 1/2  | 0       | 0       | 0       | 1 1/2    | 0         | 0         | 0         |  |
| 2                  | Waistband Width                                       | (1/2)     | 31     | 32        | 33     | 34                                                                                  | 35     | 36     | 37     | -1      | -1      | -1      | 34       | 1         | 1         | 1         |  |
| 3                  | Hip/Seat (3 1/4" fm waistband)                        | (1/2)     | 35     | 36        | 37     | 38                                                                                  | 39     | 40     | 41     | -1      | -1      | -1      | 38       | 1         | 1         | 1         |  |
| 4                  | Inseam (fm crotch point)                              | (3/8)     | 30     | 30        | 30     | 30                                                                                  | 30     | 30     | 30     | 0       | 0       | 0       | 30       | 0         | 0         | 0         |  |
| 5                  | Outseam (below waistband)                             | (3/8)     | 38 3/4 | 39        | 39 1/4 | 39 1/2                                                                              | 39 3/4 | 40     | 40 1/4 | - 1/4   | - 1/4   | - 1/4   | 39 1/2   | 1/4       | 1/4       | 1/4       |  |
| 6                  | Front Rise (waistband to crotch)                      | (3/8)     | 10 7/8 | 11 1/4    | 11 5/8 | 12                                                                                  | 12 3/8 | 12 3/4 | 13 1/8 | - 3/8   | - 3/8   | - 3/8   | 12       | 3/8       | 3/8       | 3/8       |  |
| 7                  | Back Rise (waistband to crotch)                       | (3/8)     | 13 7/8 | 14 1/4    | 14 5/8 | 15                                                                                  | 15 3/8 | 15 3/4 | 16 1/8 | - 3/8   | - 3/8   | - 3/8   | 15       | 3/8       | 3/8       | 3/8       |  |
| 8                  | Thigh Width (1" fm crotch)                            | (1/4)     | 21 1/4 | 22        | 22 3/4 | 23 1/2                                                                              | 24 1/4 | 25     | 25 3/4 | - 3/4   | - 3/4   | - 3/4   | 23 1/2   | 3/4       | 3/4       | 3/4       |  |
| 9                  | Knee Width (12" fm crotch)                            | (1/4)     | 16 1/2 | 17        | 17 1/2 | 18                                                                                  | 18 1/2 | 19     | 19 1/2 | - 1/2   | - 1/2   | - 1/2   | 18       | 1/2       | 1/2       | 1/2       |  |
| 10                 | Leg Opening Width                                     | (1/4)     | 17 1/4 | 17 1/2    | 17 3/4 | 18                                                                                  | 18 1/4 | 18 1/2 | 18 3/4 | - 1/4   | - 1/4   | - 1/4   | 18       | 1/4       | 1/4       | 1/4       |  |
| 11                 | Bottom Hem Width                                      | (1/8)     | 17 1/4 | 17 1/2    | 17 3/4 | 18                                                                                  | 18 1/4 | 18 1/2 | 18 3/4 | - 1/4   | - 1/4   | - 1/4   | 18       | 1/4       | 1/4       | 1/4       |  |
| 12                 | Zipper Placket                                        |           |        |           |        |                                                                                     |        |        |        |         |         |         | 0        |           |           |           |  |
|                    | A. Length                                             | (1/4)     | 5 1/2  | 5 1/2     | 5 1/2  | 5 1/2                                                                               | 5 1/2  | 5 1/2  | 5 1/2  | 0       | 0       | 0       | 5 1/2    | 0         | 0         | 0         |  |
|                    | B. Width                                              | (1/8)     | 1 3/4  | 1 3/4     | 1 3/4  | 1 3/4                                                                               | 1 3/4  | 1 3/4  | 1 3/4  | 0       | 0       | 0       | 1 3/4    | 0         | 0         | 0         |  |
| 13                 | Front Inset Pocket Opening                            |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
|                    | C. Waistband in Pocket at Outseam                     | (1/8)     | 4 5/8  | 4 3/4     | 4 7/8  | 5                                                                                   | 5 1/8  | 5 1/4  | 5 3/8  | - 1/8   | - 1/8   | - 1/8   | 5        | 1/8       | 1/8       | 1/8       |  |
|                    | D. CF to Pocket at Outseam                            | (1/8)     | 8 5/8  | 8 3/4     | 8 7/8  | 9                                                                                   | 9 1/8  | 9 1/4  | 9 3/8  | - 1/8   | - 1/8   | - 1/8   | 9        | 1/8       | 1/8       | 1/8       |  |
| 14                 | Front Inset Pocket Bag                                |           |        |           |        |                                                                                     | 0      | 0      | 0      |         |         |         |          |           |           |           |  |
|                    | A. Length (Below waistband to edge)                   | (1/8)     | 10     | 10        | 10     | 10                                                                                  | 10     | 10     | 10     | 0       | 0       | 0       | 10       | 0         | 0         | 0         |  |
|                    | B. Width (@ widest point)                             | (1/8)     | 6 3/4  | 6 3/4     | 6 3/4  | 6 3/4                                                                               | 6 3/4  | 6 3/4  | 6 3/4  | 0       | 0       | 0       | 6 3/4    | 0         | 0         | 0         |  |
| 15                 | Coin Pocket                                           |           |        |           |        |                                                                                     | 0      | 0      | 0      |         |         |         |          |           |           |           |  |
|                    | A. Below Waistband to Pocket (@ center)               | (1/8)     | 3/4    | 3/4       | 3/4    | 3/4                                                                                 | 3/4    | 3/4    | 3/4    | 0       | 0       | 0       | 3/4      | 0         | 0         | 0         |  |
|                    | B. Outseam to Pocket (@ top)                          | (1/8)     | 1/8    | 1/4       | 3/8    | 1/2                                                                                 | 5/8    | 3/4    | 7/8    | - 1/8   | - 1/8   | - 1/8   | 1/2      | 1/8       | 1/8       | 1/8       |  |
|                    | C. Depth (@ center)                                   | (1/8)     | 3 3/4  | 3 3/4     | 3 3/4  | 3 3/4                                                                               | 3 3/4  | 3 3/4  | 3 3/4  | 0       | 0       | 0       | 3 3/4    | 0         | 0         | 0         |  |
|                    | D. Width (@ top)                                      | (1/8)     | 3 1/4  | 3 1/4     | 3 1/4  | 3 1/4                                                                               | 3 1/4  | 3 1/4  | 3 1/4  | 0       | 0       | 0       | 3 1/4    | 0         | 0         | 0         |  |
|                    | E. Pocket Flap Height (@ center)                      | (1/8)     |        |           | 0      |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
|                    | F. Pocket Flap Width (@ top)                          | (1/8)     |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| 16                 | Back Patch Pocket Height (@ center)                   | (1/8)     | 6 1/2  | 6 1/2     | 6 1/2  | 6 1/2                                                                               | 6 1/2  | 6 1/2  | 6 1/2  | 0       | 0       | 0       | 6 1/2    | 0         | 0         | 0         |  |
| 17                 | Back Patch Pocket Width (@ top)                       | (1/8)     | 6 3/4  | 6 3/4     | 6 3/4  | 6 3/4                                                                               | 6 3/4  | 6 3/4  | 6 3/4  | 0       | 0       | 0       | 6 3/4    | 0         | 0         | 0         |  |
| 18                 | Back Pocket Flap Height (@ center)                    | (1/8)     |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| 19                 | Back Pocket Flap Width (@ top)                        | (1/8)     |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
| 20                 | Back Patch Pocket Placement                           |           |        |           |        |                                                                                     |        |        |        |         |         |         |          |           |           |           |  |
|                    | E. Waistband to Pocket (by CB)                        | (1/8)     | 5      | 5         | 5      | 5                                                                                   | 5      | 5      | 5      | 0       | 0       | 0       | 5        | 0         | 0         | 0         |  |
|                    | F. CB to Pocket (@ top)                               | (1/8)     | 1 5/8  | 1 3/4     | 1 7/8  | 2                                                                                   | 2 1/8  | 2 1/4  | 2 3/8  | - 1/8   | - 1/8   | - 1/8   | 2        | 1/8       | 1/8       | 1/8       |  |
| 21                 | Belt Loop Length                                      | (1/8)     | 2 1/2  | 2 1/2     | 2 1/2  | 2 1/2                                                                               | 2 1/2  | 2 1/2  | 2 1/2  | 0       | 0       | 0       | 2 1/2    | 0         | 0         | 0         |  |
| 22                 | Belt Loop Width                                       | (1/8)     | 1/2    | 1/2       | 1/2    | 1/2                                                                                 | 1/2    | 1/2    | 1/2    | 0       | 0       | 0       | 1/2      | 0         | 0         | 0         |  |
| 23                 | Belt Loop Placement                                   |           | 1/2    | 1/2       | 1/2    | 1/2                                                                                 | 1/2    | 1/2    | 1/2    |         |         |         |          |           |           |           |  |
|                    | A. From CF                                            | (1/8)     | 3 3/8  | 3 1/2     | 3 5/8  | 3 3/4                                                                               | 3 7/8  | 4      | 4 1/8  | - 1/8   | - 1/8   | - 1/8   | 3 3/4    | 1/8       | 1/8       | 1/8       |  |
|                    | B. From Outseam (on back)                             | (1/8)     | 3/8    | 1/2       | 5/8    | 3/4                                                                                 | 7/8    | 1      | 1 1/8  | - 1/8   | - 1/8   | - 1/8   | 3/4      | 1/8       | 1/8       | 1/8       |  |
| 24                 | Back Yoke Depth                                       |           |        |           |        |                                                                                     |        |        |        |         |         |         | 0        |           |           |           |  |
|                    | A. @ CB (below waistband)                             | (1/8)     | 1 3/8  | 1 3/4     | 2 1/8  | 2 1/2                                                                               | 2 7/8  | 3 1/4  | 3 5/8  | - 3/8   | - 3/8   | - 3/8   | 2 1/2    | 3/8       | 3/8       | 3/8       |  |
|                    | B. @ Outseam                                          | (1/8)     | - 1/8  | 1/4       | 5/8    | 1                                                                                   | 1 3/8  | 1 3/4  | 2 1/8  | - 3/8   | - 3/8   | - 3/8   | 1        | 3/8       | 3/8       | 3/8       |  |

| 5-Product Jeans                                                                                                |                                                                                     | 1st Sample Comments |           |
|----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------|-----------|
| Style #:                                                                                                       | CAS454                                                                              | Last Updated:       | 24-Feb-25 |
| Style Name:                                                                                                    | The Essential Jeans                                                                 | Date Created:       | 24-Feb-25 |
| Description:                                                                                                   | Basic and universal                                                                 |                     |           |
| Category:                                                                                                      | Women's                                                                             |                     |           |
| Size Range:                                                                                                    | S-M-L-XL                                                                            |                     |           |
| Season:                                                                                                        | Autumn/Winter                                                                       |                     |           |
| Year:                                                                                                          | 2025                                                                                |                     |           |
| Vendor:                                                                                                        | Pacsun                                                                              |                     |           |
| Country of Origin:                                                                                             | Bangladesh                                                                          |                     |           |
| Garment Details                                                                                                |                                                                                     |                     |           |
| 1                                                                                                              | Yoke cover needs to be adjust (length and shape). Add another piece for front yoke. |                     |           |
| 2                                                                                                              | Sewed in yoke around shoulder seam                                                  |                     |           |
| 3                                                                                                              | Closure for upper body around the neck                                              |                     |           |
| 4                                                                                                              |                                                                                     |                     |           |
| 5                                                                                                              |                                                                                     |                     |           |
| 6                                                                                                              |                                                                                     |                     |           |
| Fit                                                                                                            |                                                                                     |                     |           |
| 1                                                                                                              | Fit details OK.                                                                     |                     |           |
| 2                                                                                                              |                                                                                     |                     |           |
| 3                                                                                                              |                                                                                     |                     |           |
| 4                                                                                                              |                                                                                     |                     |           |
| 5                                                                                                              |                                                                                     |                     |           |
| 6                                                                                                              |                                                                                     |                     |           |
| <div>Insert Front/Back images if 2nd sample fitting with notes on how to improve fit and garment details</div> |                                                                                     |                     |           |

| 5-Product Jeans                                                                                                |                                                                                                                          | 2nd Sample Comments |           |
|----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|---------------------|-----------|
| Style #:                                                                                                       | CAS454                                                                                                                   | Last Updated:       | 24-Feb-25 |
| Style Name:                                                                                                    | The Essential Jeans                                                                                                      | Date Created:       | 24-Feb-25 |
| Description:                                                                                                   | Basic and universal 5-Pocket Jeans built for everyone                                                                    |                     |           |
| Category:                                                                                                      | Women's                                                                                                                  |                     |           |
| Size Range:                                                                                                    | S-M-L-XL                                                                                                                 |                     |           |
| Season:                                                                                                        | Autumn/Winter 2025                                                                                                       |                     |           |
| Year:                                                                                                          | 2025                                                                                                                     |                     |           |
| Vendor:                                                                                                        | Pacsun                                                                                                                   |                     |           |
| Country of Origin:                                                                                             | Bangladesh                                                                                                               |                     |           |
| Garment Details                                                                                                |                                                                                                                          |                     |           |
| 1                                                                                                              | Body fabric approved as 2nd proto.                                                                                       |                     |           |
| 2                                                                                                              | Mesh fabric approved as 2nd Proto. Please advise construction and weight.                                                |                     |           |
| 3                                                                                                              | Revise waist to cut & sew band. Remove seam at top edge. Remove mesh from inside waist.                                  |                     |           |
| 4                                                                                                              | Revise to an elastic with a channel included, so you won't need to stitch through any part of the waistband.             |                     |           |
| 5                                                                                                              | Drawstring not approved from sample. Please submit the twill tape option you confirmed via scan.                         |                     |           |
| 6                                                                                                              | Key Pocket is incorrect style and size. It should be a patch pocket. See pic at right. And revise size to 2 1/2 x 3 3/4. |                     |           |
| Fit                                                                                                            |                                                                                                                          |                     |           |
| 1                                                                                                              | Fit details OK.                                                                                                          |                     |           |
| 2                                                                                                              |                                                                                                                          |                     |           |
| 3                                                                                                              |                                                                                                                          |                     |           |
| 4                                                                                                              |                                                                                                                          |                     |           |
| 5                                                                                                              |                                                                                                                          |                     |           |
| 6                                                                                                              |                                                                                                                          |                     |           |
| <div>Insert Front/Back images if 2nd sample fitting with notes on how to improve fit and garment details</div> |                                                                                                                          |                     |           |

| 5-Product Jeans                                                                              |                                                                                                                          | Final Sample Comments |           |
|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------|
| Style #:                                                                                     | CAS454                                                                                                                   | Last Updated:         | 24-Feb-25 |
| Style Name:                                                                                  | The Essential Jeans                                                                                                      | Date Created:         | 24-Feb-25 |
| Description:                                                                                 | Basic and universal 5-Pocket Jeans built for everyone                                                                    |                       |           |
| Category:                                                                                    | Women's                                                                                                                  |                       |           |
| Size Range:                                                                                  | S-M-L-XL                                                                                                                 |                       |           |
| Season:                                                                                      | Autumn/Winter 2025                                                                                                       |                       |           |
| Year:                                                                                        | 2025                                                                                                                     |                       |           |
| Vendor:                                                                                      | Pacsun                                                                                                                   |                       |           |
| Country of Origin:                                                                           | Bangladesh                                                                                                               |                       |           |
| Garment Details                                                                              |                                                                                                                          |                       |           |
| 1                                                                                            | Body fabric approved as 2nd proto.                                                                                       |                       |           |
| 2                                                                                            | Mesh fabric approved as 2nd Proto. Please advise construction and weight.                                                |                       |           |
| 3                                                                                            | Revise waist to cut & sew band. Remove seam at top edge. Remove mesh from inside waist.                                  |                       |           |
| 4                                                                                            | Revise to an elastic with a channel included, so you won't need to stitch through any part of the waistband.             |                       |           |
| 5                                                                                            | Drawstring not approved from sample. Please submit the twill tape option you confirmed via scan.                         |                       |           |
| 6                                                                                            | Key Pocket is incorrect style and size. It should be a patch pocket. See pic at right. And revise size to 2 1/2 x 3 3/4. |                       |           |
| Fit                                                                                          |                                                                                                                          |                       |           |
| 1                                                                                            | Fit details OK.                                                                                                          |                       |           |
| 2                                                                                            |                                                                                                                          |                       |           |
| 3                                                                                            |                                                                                                                          |                       |           |
| 4                                                                                            |                                                                                                                          |                       |           |
| 5                                                                                            |                                                                                                                          |                       |           |
| 6                                                                                            |                                                                                                                          |                       |           |
| <div>Insert Pictures here of final sample, fitting, and notes on how to improve sample</div> |                                                                                                                          |                       |           |

The Essential

Graded Specs

|               |                  |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
|---------------|------------------|-----------|----|----|----|----|-----|-----|-----|---------|---------|---------|----------|-----------|-----------|-----------|
| Style #       | CAS454           | Spec Date |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Development # | N/A              |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Block #       | N/A              |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Style Name    | The Essential    |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Description   | Basic and univ   |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Season        | Autumn/Winter    |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Size Range    | S-M-L-XL         |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Vendor        | Pacsun           |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Country       | Bangladesh       |           |    |    |    |    |     |     |     |         |         |         |          |           |           |           |
| Code          | Point of Measure | TOL. +/-  | S  | M  | L  | XL | 2XL | 3XL | 4XL | Grade S | Grade M | Grade L | Grade XL | Grade 2XL | Grade 3XL | Grade 4XL |
| 1             |                  |           | 0  | 1  | 2  | 3  | 4   | 5   | 6   | -1      | -1      | -1      | 3        | 1         | 1         | 1         |
| 2             |                  |           | 1  | 2  | 3  | 4  | 5   | 6   | 7   | -1      | -1      | -1      | 4        | 1         | 1         | 1         |
| 3             |                  |           | 2  | 3  | 4  | 5  | 6   | 7   | 8   | -1      | -1      | -1      | 5        | 1         | 1         | 1         |
| 4             |                  |           | 3  | 4  | 5  | 6  | 7   | 8   | 9   | -1      | -1      | -1      | 6        | 1         | 1         | 1         |
| 5             |                  |           | 4  | 5  | 6  | 7  | 8   | 9   | 10  | -1      | -1      | -1      | 7        | 1         | 1         | 1         |
| 6             |                  |           | 5  | 6  | 7  | 8  | 9   | 10  | 11  | -1      | -1      | -1      | 8        | 1         | 1         | 1         |
| 7             |                  |           | 6  | 7  | 8  | 9  | 10  | 11  | 12  | -1      | -1      | -1      | 9        | 1         | 1         | 1         |
| 8             |                  |           | 7  | 8  | 9  | 10 | 11  | 12  | 13  | -1      | -1      | -1      | 10       | 1         | 1         | 1         |
| 9             |                  |           | 8  | 9  | 10 | 11 | 12  | 13  | 14  | -1      | -1      | -1      | 11       | 1         | 1         | 1         |
| 10            |                  |           | 9  | 10 | 11 | 12 | 13  | 14  | 15  | -1      | -1      | -1      | 12       | 1         | 1         | 1         |
| 11            |                  |           | 10 | 11 | 12 | 13 | 14  | 15  | 16  | -1      | -1      | -1      | 13       | 1         | 1         | 1         |
| 12            |                  |           | 11 | 12 | 13 | 14 | 15  | 16  | 17  | -1      | -1      | -1      | 14       | 1         | 1         | 1         |
| 13            |                  |           | 12 | 13 | 14 | 15 | 16  | 17  | 18  | -1      | -1      | -1      | 15       | 1         | 1         | 1         |
| 14            |                  |           | 13 | 14 | 15 | 16 | 17  | 18  | 19  | -1      | -1      | -1      | 16       | 1         | 1         | 1         |
| 15            |                  |           | 14 | 15 | 16 | 17 | 18  | 19  | 20  | -1      | -1      | -1      | 17       | 1         | 1         | 1         |
| 16            |                  |           | 15 | 16 | 17 | 18 | 19  | 20  | 21  | -1      | -1      | -1      | 18       | 1         | 1         | 1         |
| 17            |                  |           | 16 | 17 | 18 | 19 | 20  | 21  | 22  | -1      | -1      | -1      | 19       | 1         | 1         | 1         |
| 18            |                  |           | 17 | 18 | 19 | 20 | 21  | 22  | 23  | -1      | -1      | -1      | 20       | 1         | 1         | 1         |
| 19            |                  |           | 18 | 19 | 20 | 21 | 22  | 23  | 24  | -1      | -1      | -1      | 21       | 1         | 1         | 1         |
| 20            |                  |           | 19 | 20 | 21 | 22 | 23  | 24  | 25  | -1      | -1      | -1      | 22       | 1         | 1         | 1         |
| 21            |                  |           | 20 | 21 | 22 | 23 | 24  | 25  | 26  | -1      | -1      | -1      | 23       | 1         | 1         | 1         |
| 22            |                  |           | 21 | 22 | 23 | 24 | 25  | 26  | 27  | -1      | -1      | -1      | 24       | 1         | 1         | 1         |
| 23            |                  |           | 22 | 23 | 24 | 25 | 26  | 27  | 28  | -1      | -1      | -1      | 25       | 1         | 1         | 1         |
| 24            |                  |           | 23 | 24 | 25 | 26 | 27  | 28  | 29  | -1      | -1      | -1      | 26       | 1         | 1         | 1         |
| 25            |                  |           | 24 | 25 | 26 | 27 | 28  | 29  | 30  | -1      | -1      | -1      | 27       | 1         | 1         | 1         |